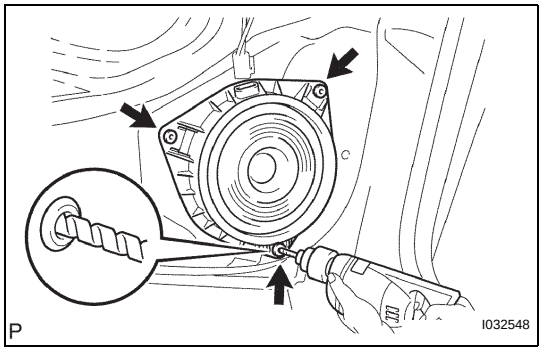
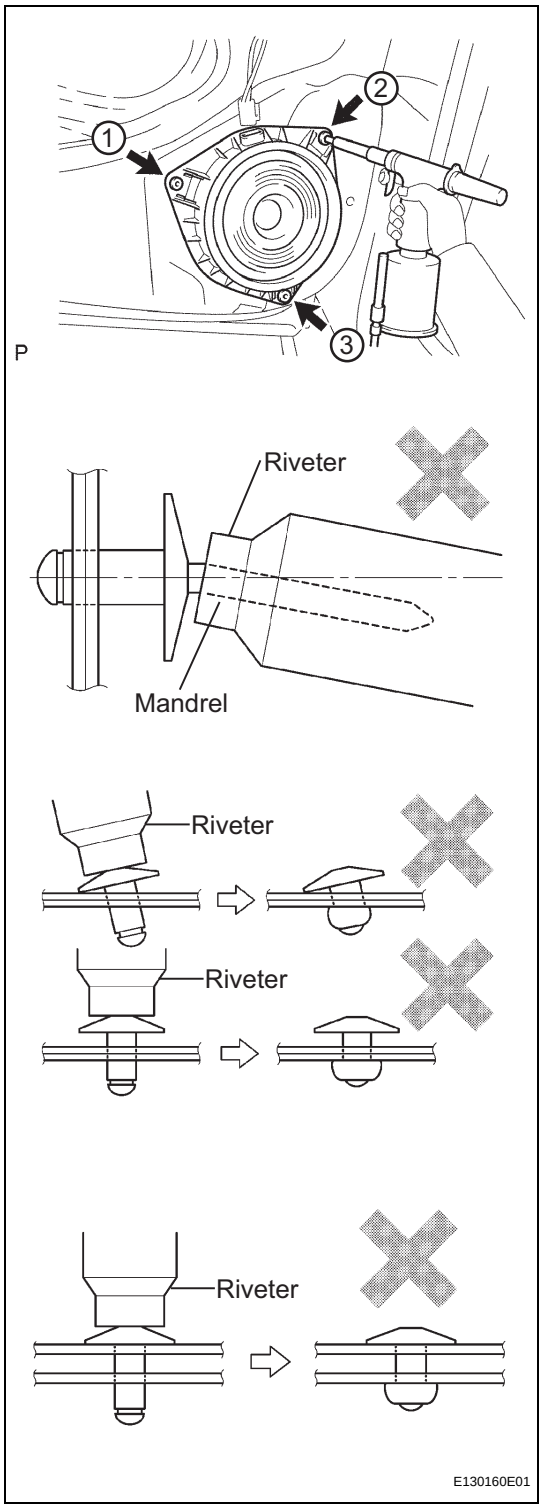
REMOVAL

1. **REMOVE REAR DOOR PULL HANDLE (See page ED-20)**
2. **REMOVE REAR DOOR WINDOW REGULATOR HANDLE ASSEMBLY (w/o Power Window) (See page ED-20)**
3. **REMOVE REAR DOOR TRIM BOARD SUB-ASSEMBLY LH (See page ED-20)**
4. **REMOVE REAR SPEAKER**
   (a) Disconnect the connector.
   (b) Using a drill of less than ϕ 4 mm (0.16 in.), drill out the 3 rivet heads and remove the rear speaker from the rear door panel.
   (c) Gently and vertically put the drill to the rivet, and cut the rivet flanges.
   NOTICE:
   - **Prizing the hole with a drill can lead to damage to the rivet hole or breaking the drill.**
   - **Take cafe as the cut rivet is hot.**
   (d) Even if flange is taken off, continue drilling and push out remaining fragments with the drill.
   (e) Using a vacuum cleaner, remove the drilled rivet and their dust from the inside of the rear door panel.





INSTALLATION

1. INSTALL REAR SPEAKER

(a) Using an air riveter or hand riveter, 3 new strike rivets install the rear speaker to the rear door panel.

NOTICE:

- **Install the new strike rivet in following order shown in the illustration to install the rear speaker.**
- **Do not prize a riveter, as riveter is damaged, it is not tightened and the mandrel is bent.**
- **Do not tilt the riveter and disconnect the rivet from the material while handling a riveter, as the materials are not tightened firmly.**
- **Install the rivet while attaching materials, as they are not tightened firmly.**

(b) Connect the connector.

2. INSTALL REAR DOOR TRIM BOARD SUB-ASSEMBLY LH

3. INSTALL REAR DOOR WINDOW REGULATOR HANDLE ASSEMBLY (w/o Power Window) (See page ED-31)

4. INSTALL REAR DOOR PULL HANDLE